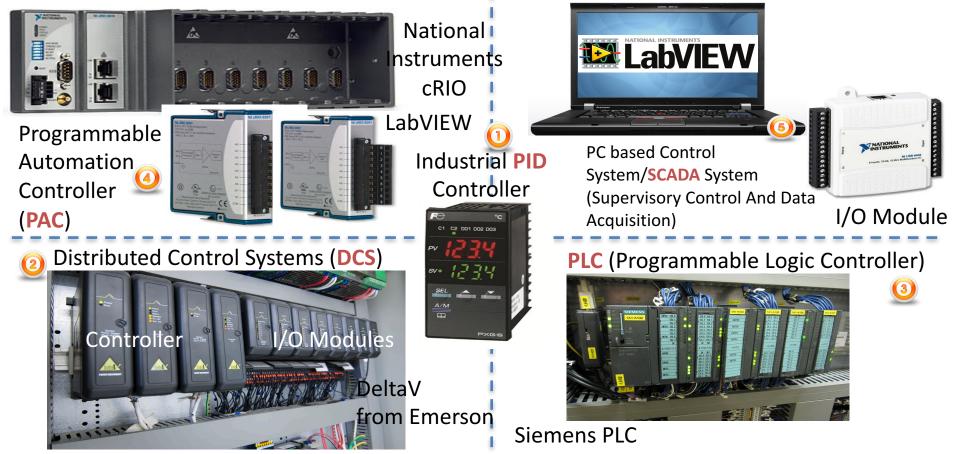


Model Predictive Control (MPC) in LabVIEW

Examples of Industrial Control Systems (ICS)

Industrial Control Systems are computer controlled systems that monitor and control industrial processes that exist in the physical world



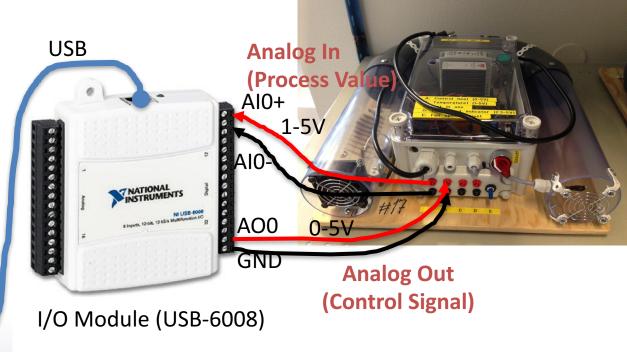
Example of PC-based Control System

Process (Air Heater)

Computer (with LabVIEW)



PID Control and Monitoring



Typically you want to test the Control System using a Mathematical Model before you use it on the Real System



Necessary Software

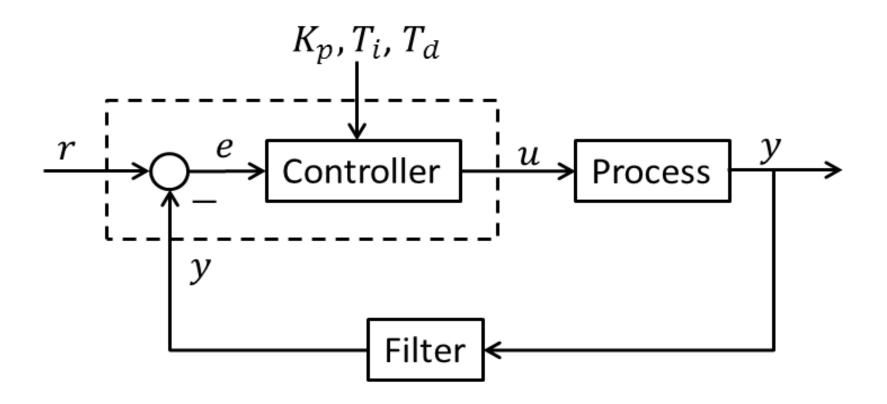
- LabVIEW
- LabVIEW Control & Simulation Module
- DAQmx Driver Software

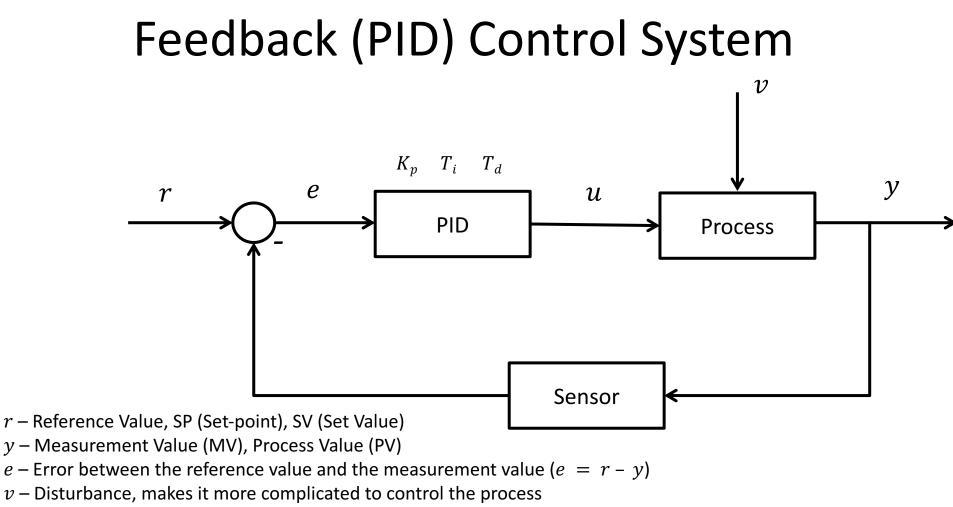




PID Control

Feedback (PID) Control





 K_p , T_i , T_d – PID parameters

The PID Algorithm
$$u(t) = K_p e + \frac{K_p}{T_i} \int_0^t e d\tau + K_p T_d \dot{e}$$

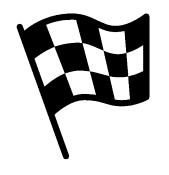
Where u is the controller output and e is the control error:

$$e(t) = r(t) - y(t)$$

r is the Reference Signal or Set-pointy is the Process value, i.e., the Measured value

Tuning Parameters:

- K_n Proportional Gain
- T_i Integral Time [sec.]
- T_d Derivative Time [sec.]





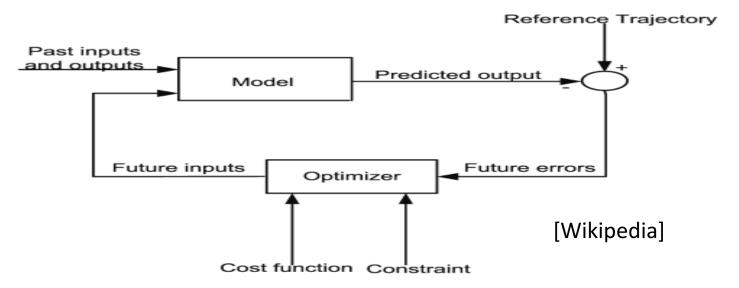
Model Predictive Control

Model Predictive Control (MPC)

- Model predictive control (MPC) is an advanced method of process control that has been in use in the process industries since the 1980s.
- Model Predictive Control (MPC) is a multivariable control algorithm.
- Model predictive controllers rely on dynamic models of the process, most often linear empirical models obtained by system identification.
- MPC is based on iterative, finite-horizon optimization of a plant model.
- This is achieved by optimizing a finite time-horizon, but only implementing the current timeslot. MPC has the ability to anticipate future events and can take control actions accordingly.

https://en.wikipedia.org/wiki/Model_predictive_control

Model Predictive Control - MPC

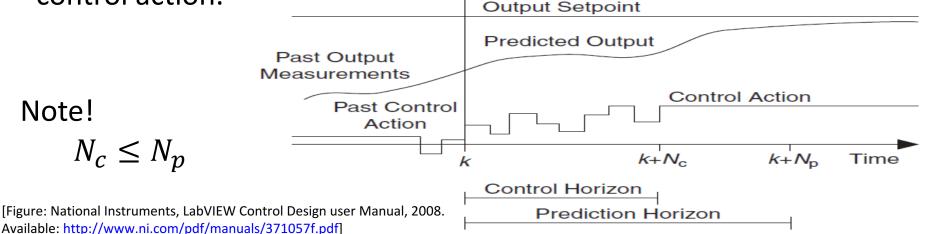


- Traditional feedback controllers operate by adjusting control action in response to a change in the output set-point of a system.
- Model predictive control (MPC) is a technique that focuses on constructing controllers that can adjust the control action before a change in the output set-point actually occurs.
- This predictive ability, when combined with traditional feedback operation, enables a controller to make adjustments that are smoother and closer to the optimal control action values.

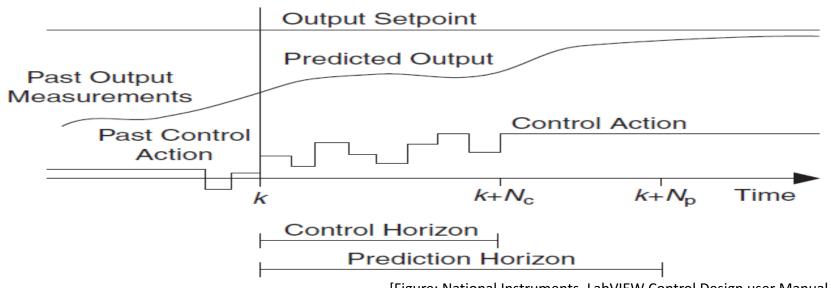
Prediction

Prediction horizon (N_p) - The number of samples in the future the MPC controller predicts the plant output.

Control horizon (N_c) – The number of samples within the prediction horizon where the MPC controller can affect the control action.



Model Predictive Control - MPC



[Figure: National Instruments, LabVIEW Control Design user Manual, 2008.

- For time k the MPC controller predicts the plant output for time $k + N_p$.
- The first input in the optimal sequence is then sent into the plant, and the entire calculation is repeated at subsequent control intervals. For each iteration the prediction horizon is moving forward in time and the MPC controller again predicts the plant output.

MPC

An MPC algorithm consists of:

- A Model of the process
- A Cost function
- Constraints

The Model

- The main drawback with MPC is that a model for the process, i.e., a model which describes the input to output behavior of the process, is needed.
- Mechanistic models derived from conservation laws can be used.
- Usually, however in practice simply data-driven linear models are used.

In MPC it is assumed that the model is a discrete state-space model of the form:

$$x_{k+1} = Ax_k + Bu_k$$

$$y_k = Cx_k + Du_k$$

The Cost Function

The cost function often used in MPC is like this (a linear quadratic function):

$$J = \sum_{k=0}^{N_p} (\hat{y} - r)^T Q \, (\hat{y} - r) + \sum_{k=0}^{N_p} \Delta u^T R \, \Delta u$$

Where:

 N_p – Prediction horizon

- r-Set-point
- \hat{y} Predicted process output

 Δu – Predicted change in control value, $\Delta u_k = u_k - u_{k-1}$

- Q Output error weight matrix
- R Control weight matrix

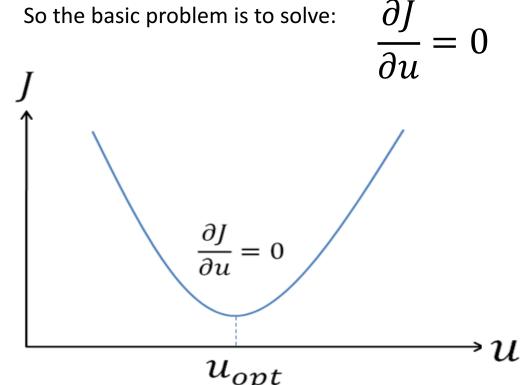
So the basic problem is to solve:

$$\frac{\partial J}{\partial u} = 0$$

[National Instruments, LabVIEW Control Design user Manual, 2008]

The Cost Function

So the basic problem is to solve:



By solving this we get the future optimal control.

Solving $\frac{\partial J}{\partial u} = 0$ is quite complex and will not be part of this tutorial, but in the figure below we see an illustration of the problem.

E.g, LabVIEW, MATLAB have built-in functions and algorithms

Constraints

- All physical systems have constraints.
- We have physical constraints like actuator limits, etc. and we have safety constraints like temperature and pressure limits.
- Finally we have performance constraints like overshoot, etc.

In MPC you normally define these constraints: Constraints in the outputs:

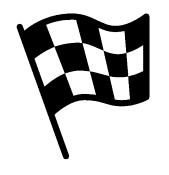
Constraints in the inputs:

Note!
$$\Delta u_k = u_k - u_{k-1}$$

$$y_{min} \le y \le y_{max}$$

$$\begin{array}{l} \Delta u_{min} \leq \Delta u \leq \Delta u_{max} \\ u_{min} \leq u \leq u_{max} \end{array}$$

The MPC controller takes all these constraints into consideration when calculating the future controls.





MPC in LabVIEW

MPC in LabVIEW

The MPC functionality in LabVIEW is part of the "Control Design and Simulation Module"

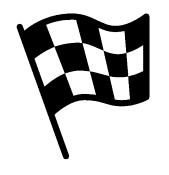
The "Control Design and Predictive Control Simulation" palette in LabVIEW: 😚 🔍 Search 👫 View 🔻 **Control Design & Simulation** 🕆 🔍 Search 📲 View 🔻 CD Create M... CD Implemen... CD Set MPC ... - DOD ------60 4 48+ m × -⊞> * -⊞→ G(S) \longrightarrow 🕆 🔍 Search 👫 View 🕶 Simulation Control Design System Identi... CD Create M... CD Read MPC... CD Write MP... CD Delete MP... PID XX e, -Fuzzy Model Inform Model Interco. Model Constr Model Conv PID Fuzzy Logic Sim Interface CD Step Forw... CD Update M... **₽** Time Response Dynamic Char.... Model Reduct... Frequency A×=₿ ر <u>ک</u> (11) (1=() u=-k.s The "Control Design" State-Space State Feedb ochastic Sy.. Solvers <u>⊶⊡</u>• PID palette in LabVIEW: K TL DI Analytical PID.. Predictive Co. Implementation

The "Predictive Control" palette in LabVIEW:

MPC in LabVIEW

- You use the "**CD Create MPC Controller**" VI to create an MPC controller. This VI bases the MPC controller on a state-space model of the plant that you provide.
- The "CD Implement MPC Controller" is used to calculate the control values for each sampling time and is normally implemented in a loop, e.g., a While Loop.







MPC Example 1

1. order System

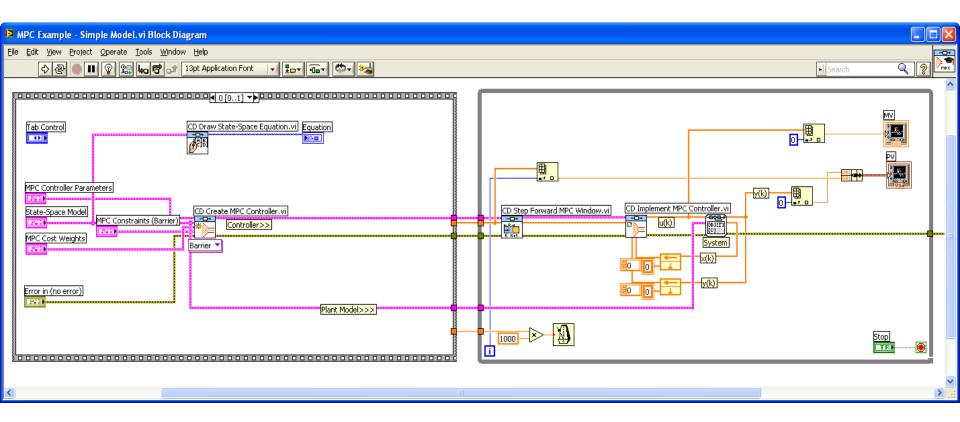


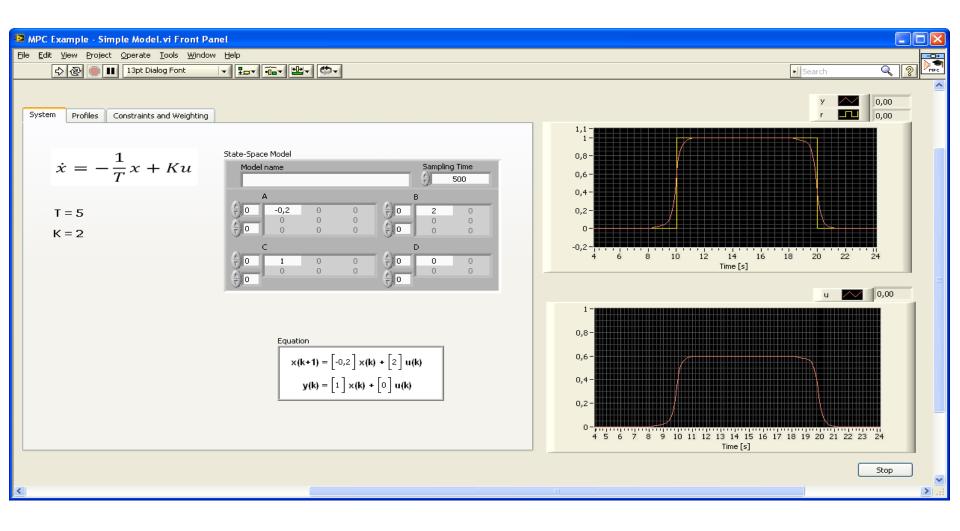
Given the following system: $\dot{x} = -\frac{1}{T}x + Ku$

Where

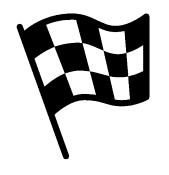
T is the time constant for the system K is, e.g., the pump gain

We set T = 5s and K = 2 in this Example











MPC Example 2



1. order System with Time Delay

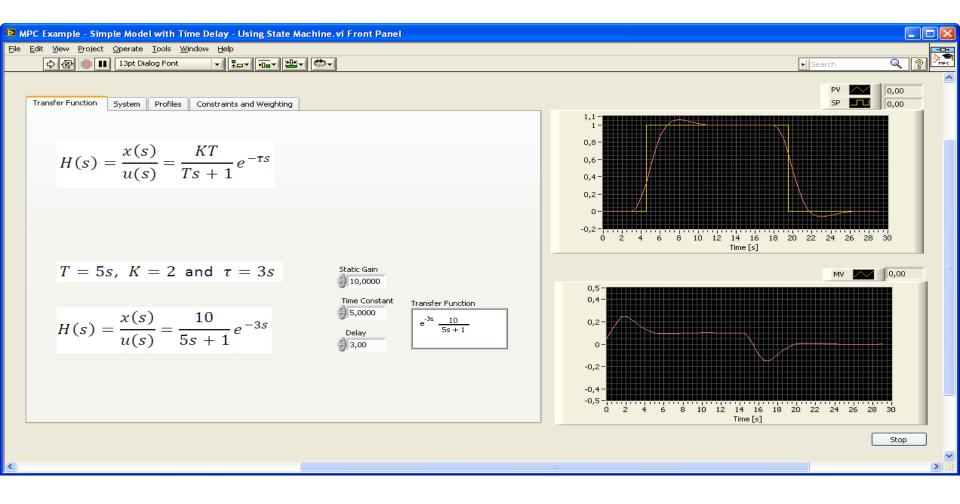
Given the following system:

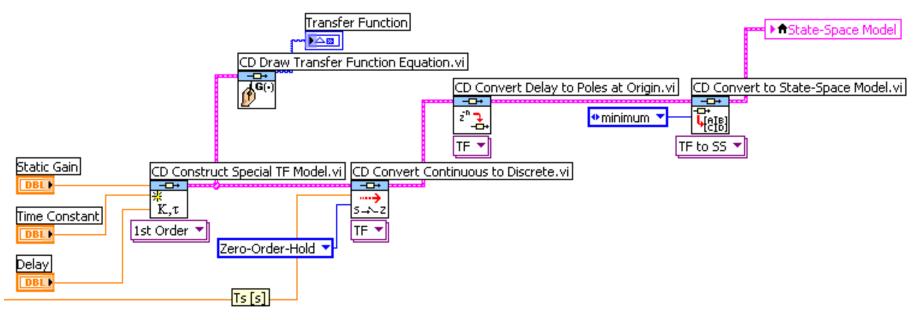
$$\dot{x} = -\frac{1}{T}x + Ku(t-\tau)$$

Where

T is the time constant for the system K is, e.g., the pump gain τ is the time delay

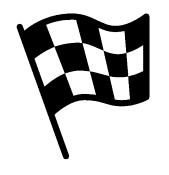
We set T = 5s, K = 2 and $\tau = 3s$ in this example





- We can use the "CD Construct Special TF Model.vi" in order to create the transfer function.
- Then we use miscellaneous functions in order to end up with a discrete state-space model that handles the time delay (additional states are added).







MPC Example 3 Air Heater System

Hans-Petter Halvorsen, M.Sc.



Control Air Heater Process using MPC

- The Air Heater is a small-scale laboratory process available at the university
- We will implement a MPC control system that controls the temperature for this system
- and compare to traditional PID control





Air Heater



- Heater: The air is heated by an electrical heater. The supplied power is controlled by an external voltage signal in the range 0 - 5 V (min power, max power).
- Temperature sensors: A Pt100 temperature sensor. The range is 1 5 V, and this voltage range corresponds to the temperature range 20 50°C (with a linear relation).



Air Heater Mathematical Model

$$\dot{T}_{out} = \frac{1}{\theta_t} \{ -T_{out} + [K_h u(t - \theta_d) + T_{env}] \}$$

 $\theta_t = 22 \ sec$

 $\theta_d = 2 sec$

Where:

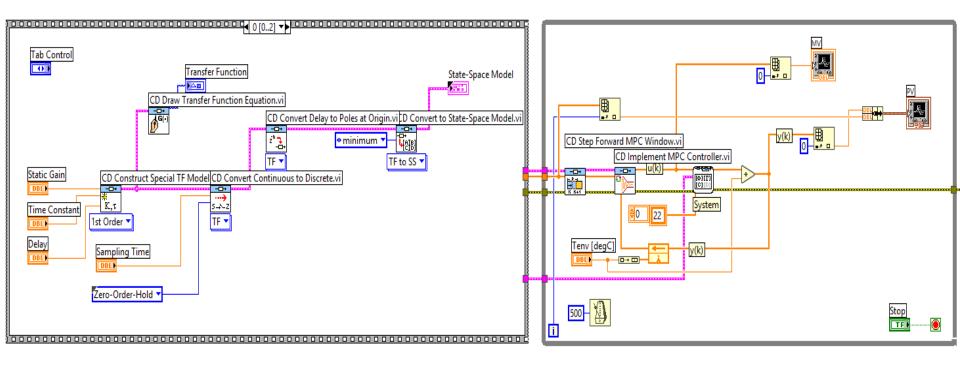
- *T_{out}* is the air temperature at the tube outlet
- *u* [*V*] is the control signal to the heater
- $\theta_t[s]$ is the time-constant
- $K_h [deg C / V]$ is the heater gain
- $\theta_d[s]$ is the time-delay representing air transportation and sluggishness in the heater
- T_{env} is the environmental (room) temperature. It is the temperature in the outlet air of the air tube when the control signal to the heater has been set to zero for relatively long time (some minutes)

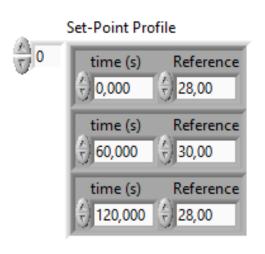
We will use the following values in the Simulations:

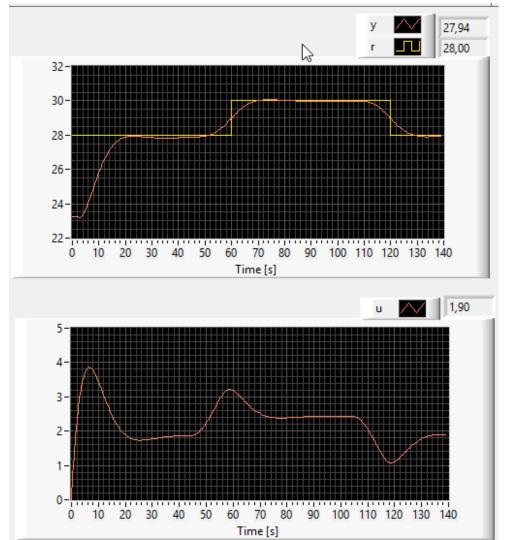
 $T_{env} = 21.5 \,^{\circ}\text{C}$

 $K_h = 3.5 \frac{^{\circ}\mathrm{C}}{V}$

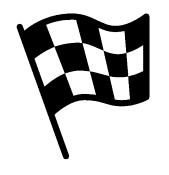












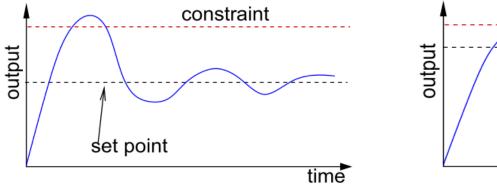


Hans-Petter Halvorsen, M.Sc.

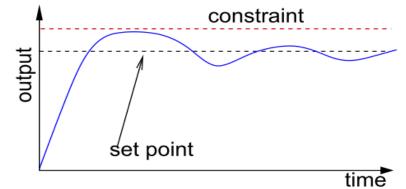
- MPC is often used in addition to traditional control like PID – not as a replacement.
- In large plants MPC is not a replacement for traditional PID, but used in addition to PID controllers.
- PID controllers are used as single-loop controllers, while MPC is used as an overall system.
- PID handles only a single input and a single output (SISO systems), while MPC is a more advanced method of process control used for MIMO systems (Multiple Inputs, multiple Outputs).

Traditional Control (PID)

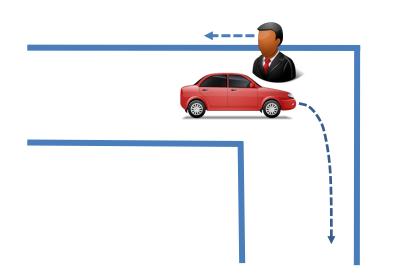


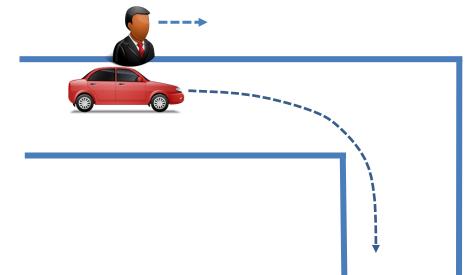


- No knowledge about constraints
- Set-point far from constraints
- Not optimal process operation
- SISO systems
- A mathematical model is <u>not</u> needed

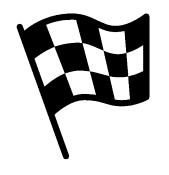


- Constraints included in the design
- Set-point can be closer to constraints
- Improved process operation
- MIMO systems
- A mathematical model is needed





PID can be compared to driving a car where you sit the wrong way looking backwards only. You don't start to turn to right before you are inside the curve MPC: When you sit the correct way, you are able to see the curve ahead in good time. Then you can start to plan and react to the curve before you reach it.



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